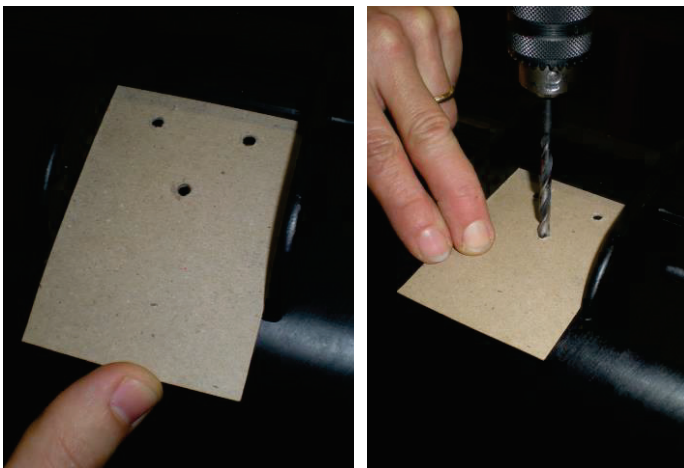


## KIT.DL ASSEMBLY PROCEDURE (94xx-108xx-11413-135xx-15416)

The KIT includes:

- No. 2 Locks
- No. 6 Watertight rivets
- No. 1 Drilling template
- No. 1 Leaflet with instructions for setting the lock combination

**Note: Before drilling, equip yourself with a riveting machine.**



The first thing to do is to drill the case using the template provided and a drill with a 5 mm diameter bit:

1. Place the template between the two ribs and push it all the way through (the holes are symmetrical, so the two faces are equivalent).
2. Drill the three holes, keeping the axis of the drill perpendicular to the wall.

Now you can install the lock using the riveting machine and three out of the six rivets in the KIT:

1. Place two rivets in the top two holes, starting from the inside of the case to the outside, and the lock in the outside of the case by matching the top two holes with the protruding part of the two rivets previously placed. Pull the rivets while holding everything tight. **In order to assemble the parts correctly, it is important that you push against the inside wall of the case with the riveter and hold the lock against the outside wall with the other hand.**
2. **Place the third rivet in the lower hole from the outside of the case and fix this rivet as well as the other two**
3. Repeat all the above steps for the second lock

